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## TECHNICAL DATA SHEET

### Methoxy Propyl Acetate (PMA Blend)

PMA Blend is a clear, slightly hygroscopic liquid with a mild odour. It is freely miscible with most common organic solvents, but has only limited miscibility with water. Its key applications are Coatings and Printing Inks.

PROPERTIES	LIMITS	TEST METHOD	TEST RESULT
APPEARANCE	CLEAR	VISIBLE	CLEAR
PMA	96~98%	GAS-CHROME	98.68%
NBAC	1% MAX	GAS-CHROME	0.036%
ANONE	2% MAX	GAS-CHROME	1.134%
OTHER	1%MAX	GAS-CHROME	0.04%
COLOR (APHA)	15MAX	ASTM D1209	10
WATER CONTENT (Wt%)	0.5%MAX	ASTM D1364	0.11%
ACIDITY AS ACETIC ACID (PH)		TEST PAPER	7
SPECIFIC GRAVITY (25/25°C)	0.918~0.938	ASTM D4052	0.93
DISTILATION DEG.C (°C)			
IBP			120°C
DRY POINT			145°C